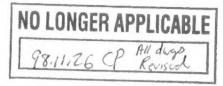


DESIGN	DRAWN BY	DART AEROSPACE LI VICTORIA INTERNATIONAL AIRPORT, CANA			
CHECKED	APPROVED	DEO 9081 SE	HEET 1	REV.	
DATE		TITLE		SCAL	LE
97.09.16		EXTRUSION MATERIAL CHANGE		N	TS





DART ENGINEERING ORDER

TO AMEND EXTRUSION DWGS:

D2622 REV. A

D2244 REV. C

D2423 REV. A

6061-T6 (QQ-A-200/8) CAN BE SUBSTITUTED FOR 6005A-T5/T61 IN THE ABOVE EXTRUSIONS

A SAMPLE FROM EACH BATCH SHOULD BE PULL TESTED TO ASTM STANDARD B221 BY AN APPROVED TESTING FACILITY TO ENSURE THAT THE BATCH MEETS THE MINIMUM MECHANICAL PROPERTIES STATED BELOW:

MINIMUM TENSILE YIELD STRENGTH = 35 ksi MINIMUM ULTIMATE TENSILE STRENGTH = 38 ksi MINIMUM ELONGATION = 8 %

(REF. QR-DE09081)